

# BLACK GOLD®

## Liquid Rubber Flashing Cement Data Sheet

**COMPLIANCE:** Exceeds performance requirements of ASTM D 6511, ASTM D 3409, ASTM D 4586, TYPE I. MIAMI-DADE APPROVED. ASBESTOS FREE.

**DESCRIPTION:** Black Gold Liquid Rubber Flashing Cement is a premium grade highly modified, SEBS Flashing Cement. This product is formulated for use with built-up systems, modified bitumen membranes (APP & SBS), base sheets, ply sheets, shingles and other approved surfaces. Black Gold can be used in all weather conditions and even bonds under water. This high quality product is available exclusively to professional installers.

**NOTE:** DO NOT use on TPO, EPDM, PVC or other single ply membranes.

**PREPARATION:** All surfaces must have proper drainage and be clean, and free of surface rust and any other foreign matter. Excessive particulate surfacing materials on modified membranes must be removed (sweeping with a stiff broom is recommended) prior to application. On reroofing applications, all deck and existing membrane repairs should be made first. Severely weathered BUR membranes may require a pre-application of APOC® 103 Asphalt Primer. Metal surfaces must have all rust and scale removed. DO NOT HEAT OR THIN.

**FOR BEST RESULTS:** Apply on clear sunny day when surface temperatures are between 40° and 100° F. In colder weather product should be stored in heated room (65° to 80° F.) at least 24 hours prior to application. After a minimum of 45 days cure time, apply a reflective coating. This will greatly extend the life of the roof.

**APPLICATION:** For exterior use only. Protective clothing and eyewear should be used during application of this product. Three Course Method: Apply with trowel or putty knife, working material to an even consistency over and into the area to be repaired. Apply 1/8" to 1/4" thick, two to three inches beyond the problem area. Then press a strip of APOC® Fabric into the cements and cover with an additional layer of flashing cement. Five Course Method: Complete 3 course directions above. Then press a second strip of APOC® Fabric into the uncured cements and cover with an additional layer of flashing cement. Upon completion of your 3 or 5 course repair, form a cant with the cement around chimneys and other roof projections. Coverage rate is approximately 12 1/2 sq. ft. per gallon when applied 1/8" thick. For best results during reroofing, cut the mod-bit sheets to a maximum of 18 ft. lengths and allow to relax on job site before application.

**PRECAUTIONS:** When transporting this product, ensure that lid is tight and pail secure and upright. Do not allow pail to tumble as this may cause lid to loosen and leakage to occur. Do not transport on passenger seats or inside the passenger compartment of any vehicle. Store product in the cargo area of vehicle, and secure over protective cloths to prevent damage due to accidental spills. Do not store at temperatures above 110° F. Do not reuse empty containers. Do not use in drinking water or food systems. Seal container when not in use.

**CLEAN-UP:** Clean tools with paint thinner or mineral spirits.

### TYPICAL PHYSICAL & PERFORMANCE CHARACTERISTICS

Weight Per Gallon	8.0-9.0 lbs.
Consistency	Trowel
Application Temperatures	35° - 120°F
Clean-up Tools	Paint Thinner, Mineral Spirits

**Approx. Shipping Weights:** (Note: All approx. weights include container.)

3 gallons (11.4L)	27 lbs.
5 gallons (18.9L)	45 lbs.

### CAUTION – COMBUSTIBLE MIXTURE CAUTION!: HARMFUL OR FATAL IF SWALLOWED. EYE, SKIN AND RESPIRATORY IRRITANT.

Contains Petroleum Distillate. Keep away from heat, sparks and open flame. If swallowed DO NOT induce vomiting. Call physician immediately. In case of : Eye contact - flush with large amounts of room temperature water for 15 minutes; Skin contact - wash thoroughly with soap and water; Irregular or stopped breathing - administer oxygen, give artificial respiration and get medical attention immediately. Avoid prolonged breathing of vapor or spray mist.

**FOR EXTERIOR USE ONLY**  
**Use with adequate Ventilation**  
**Keep Out of Reach of Children**  
**VOC/VOS - Less than 250 g/L max. (2.1 lbs./gal.)**

CALIF. PROP. 65 • CHEMICAL WARNING (CALIFORNIA HEALTH AND SAFETY CODE #25249.5 ET SEQ). WARNING: This product contains chemicals known to the State of California to cause cancer, birth defects or reproductive harm. Use proper protection and adequate ventilation, when using product.

**WARRANTY AND DISCLAIMER:** To the best of our knowledge, the technical data contained herein is true and accurate at the date of issuance and is subject to change without prior notice. User must contact APOC to verify correctness before specifying or ordering. No guarantee of accuracy is given or implied. Liability, if any, is limited to replacement of product unless installed by an approved contractor in accordance with APOC warranty procedures and program.

For limited warranty and disclaimer information, visit our website at: [www.apoc.com/productwarrantyinfo](http://www.apoc.com/productwarrantyinfo).

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